

CERTIFICATO
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認證證書
CERTIFICATE

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Qualità per la saldatura per fusione dei materiali metallici in accordo alla
UNI EN ISO 3834-2:2021
*Quality requirements for fusion welding of metallic materials according to
UNI EN ISO 3834-2:2021*

Certificato No.: 523-776-2024 Rev.1
Certificate No.: 523-776-2024 Rev.1

Si certifica che
This is to certify that



Stedil S.r.l.

Sede legale: Via Europa 38 I-36033 Isola Vicentina (VI)

Sede operativa:

Via dell'artigianato I-36010 Cavazzale di Monticello Conte Otto (VI)

*è conforme ai requisiti della norma
has been found compliant with the requirements of*

UNI EN ISO 3834-2:2021

per il seguente campo di applicazione:
for the following scope of approval:

Produzione su specifica del cliente di armature metalliche per travi prefabbricate reticolare miste, composte da acciaio da carpenteria, da acciaio da cemento armato o da un mix di due materiali e di strutture metalliche

Fabrication to the customer's specification of structural steel elements for prefabricated truss-beams, made of structural steel, reinforced concrete steel or a mix of two materials and of steel structures

Produktion nach Kundenspezifikation von Metallverstärkungen für gemischten vorgefertigten Fachwerkträgern aus Baustahl, Stahlbetonstahl oder einem Materialmix aus beiden und von Metallkonstruktionen

Campo di validità / Validity range: Vedi Allegato / See Annex

Data emissione / Issue date: 28/11/2025

Data 1° emissione / First issue date: 10/12/2024

Data scadenza / Expiry date: 09/12/2027

Auditor / Auditor: Davide Tonini

Coordinatore di Saldatura / Welding Coordinator: Berto Alessandro

Livello di qualifica / Qualification Level: Comprehensive

Per l'Organismo di Certificazione
For the Certification Body
TÜV Italia S.r.l.



00077



Alberto Carelli
Industry Service – Real Estate & Infrastructure Managing Director

La validità del presente certificato è subordinata a sorveglianza periodica a 12 mesi e al riesame completo del sistema di gestione aziendale con periodicità triennale
The validity of the present certificate depends on the annual surveillance every 12 months and on the complete review of company's management system after three-years



Allegato al Certificato n° 523-776-2024 Rev.1

Annex to Certificate n° 523-776-2024 Rev.1

Processi in accordo alla EN ISO 4063 / Processes according to EN ISO 4063	Materiali in accordo alla CEN ISO/TR 15608 / Materials according to CEN ISO/TR 15608	Spessori (mm) / Thicknesses (mm)	Diametri (mm) / Diameters (mm)	Note / Remarks
135 fully mechanized	B450C	N.A.	8÷40 (All combination)	Cross Joint sl/ml (UNI EN ISO17660)
135 fully mechanized	B450C	32÷40 (All combination)	32÷40 (All combination)	Lap Joint ml (UNI EN ISO17660)
135 partly mechanized	B450C	15÷60	15÷60	bw-fw ml
135 partly mechanized	B450C	8÷19.2 / 5÷32	8÷19.2 / 5÷32	lap joint/strap joint sl/ml
135 partly mechanized	B450C / 1.2	16÷30	16÷30	cross joint sl
135 partly mechanized	B450C / 1.2	16÷25	16÷25	side lap joint sl
135 partly mechanized	B450C / 1.2	Ø≤ 32 / plate 12,5÷30	Ø≤ 32	side lap joint ml
135 partly mechanized	B450C / 1.2	Ø 8÷19 / plate 5÷12	Ø 8÷19	side lap joint sl
135 partly mechanized	B450C / 1.2	Ø≤ 32 / plate 5÷12	Ø≤ 32	side lap joint ml
135 partly mechanized	1/1	3÷24	>150	bw-fw ml
135 fully mechanized	1/1	Ø 8÷19 / plate ≥ 5	Ø 8÷19	side lap joint sl
135 fully mechanized	1/1	Ø≤ 32 / plate ≥ 5	Ø≤ 32	side lap joint sl
135 fully mechanized	1/1	Ø≤ 16÷30 / plate ≥ 5	16÷30 (All combination)	side lap joint sl
135 fully mechanized	1/1	3÷30; 3÷25	≥ 60,5	FW sl
135 partly mechanized	1/1	3÷30; 3÷25	≥ 30,15	FW sl
135 partly mechanized	1/1	≥ 5	≥ 15	FW ml
135 partly mechanized	1/1	Ø 16÷40 (All combination)	Ø 16÷40 (All combination)	Cross Joint (UNI EN ISO17660+ISO 15613)
135 fully+partly mechanized	1/1	≥ 5 (plate)	Ø 18÷32 (All combination)	Lap Joint ml(UNI EN ISO17660+ISO 15613)
135 fully mechanized	1/1	Ø 16÷40 (All combination)	Ø 16÷40 (All combination)	Lap Joint sl (UNI EN ISO17660+ISO 15613)
135 partly mechanized	1/1	Ø 16÷40 (All combination)	Ø 16÷40 (All combination)	Lap Joint ml+sl (UNI EN ISO17660+ISO 15613)